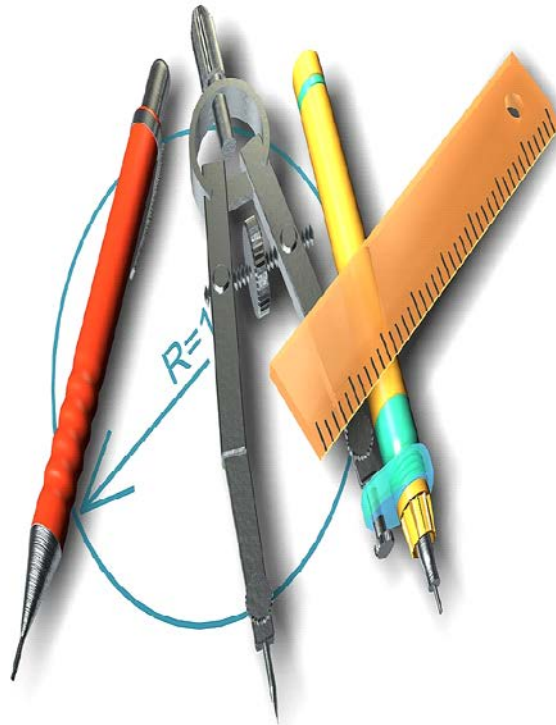


# Alignment Seminar Student Workbook



Training Supplement  
Technician Reference Guide

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**HUNTER**  
Engineering Company



## Camber Worksheet

1. What is the definition of positive camber?
2. What is the definition of negative camber?
3. Why is camber considered a direct tire wear angle?
4. What would excessive positive camber wear look like on a tire?
5. What is the definition of "cross camber"?
6. How much cross camber does it take to cause a vehicle to drift or pull?
7. Which way would a vehicle pull if the left front camber was  $0.00^\circ$  and the right front camber was  $1.00^\circ$ ?

## Caster Worksheet

1. What is the definition of positive caster?
2. What is the definition of negative caster?
3. Why is caster considered a non-direct tire wear angle?
4. Why do the front wheels have to be steered to measure caster?
5. What is the definition of "cross caster"?
6. How much cross caster does it take to cause a vehicle to drift or pull?
7. Which way would a vehicle pull if the left front caster was  $2.00^\circ$  and the right front caster was  $3.00^\circ$ ?

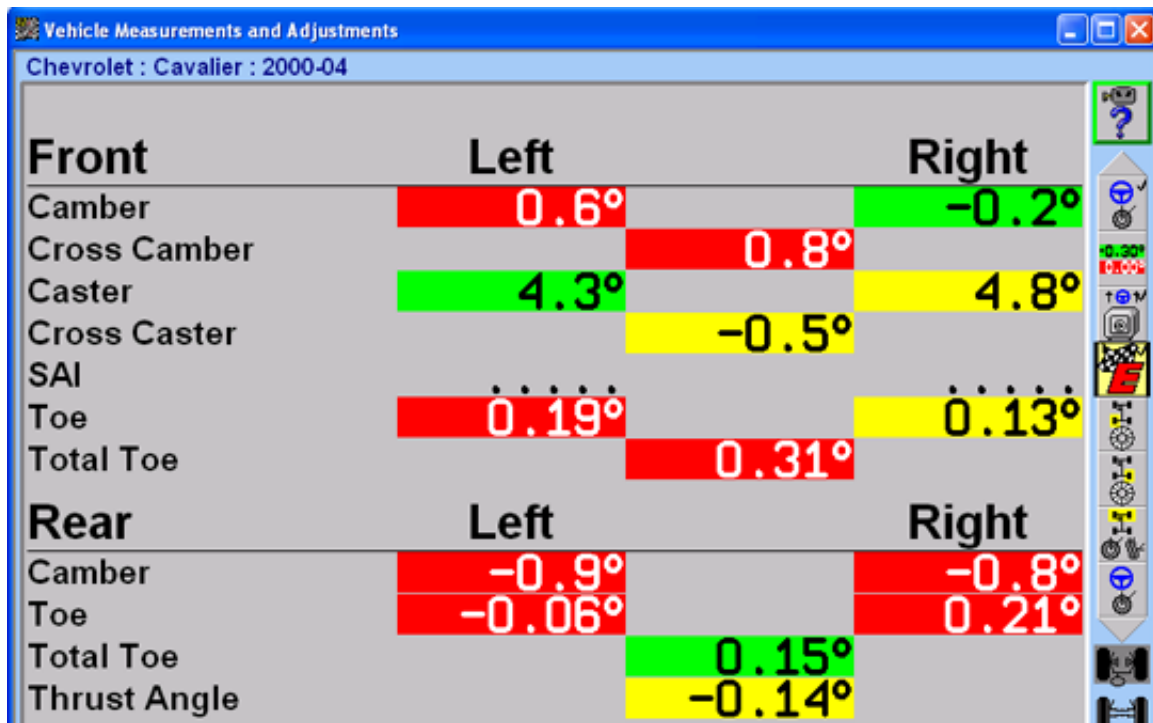
## Toe and Related Geometry Worksheet

1. What is the definition of positive and negative total toe?
2. Why is total toe considered a direct tire wear angle?
3. What is the definition of "individual toe"?
4. Which toe angles directly affect thrust angle?
5. Why do front tires typically wear equally when front total toe is incorrect?
6. What is the definition of geometric centerline?
7. What is the definition of "thrust line"?
8. What is the definition of "thrust angle"?
9. What is meant by designating thrust angle as being positive or negative?

## Alignment Procedure Worksheet

1. Why should sensors be mounted using the same method on the same axle of the vehicle?
2. When would a 4-wheel thrust alignment procedure be preferred?
3. When would a total 4-wheel alignment procedure be preferred?
4. Which angles are not adjusted during a 4-wheel thrustline alignment?
5. Why are the rear wheels of a vehicle adjusted before the front wheels?
6. Why would an alignment procedure require all four sensors to be mounted and compensated when only the front wheels are adjustable?
7. What is the correct order of alignment angle adjustment when performing a Total 4-Wheel alignment procedure?

## Alignment Display Interpretation #1



Complete the following worksheet based on the above measurements

1. Place an "x" next to any angle contributing to premature tire wear.

- |   |  |   |
|---|--|---|
| <input type="checkbox"/> a) left rear camber  | <input type="checkbox"/> b) right rear camber  | <input type="checkbox"/> c) thrust angle    |
| <input type="checkbox"/> d) left rear toe     | <input type="checkbox"/> e) right rear toe     | <input type="checkbox"/> f) rear total toe  |
| <input type="checkbox"/> g) Left front camber | <input type="checkbox"/> h) right front camber |   |
| <input type="checkbox"/> i) Left front caster | <input type="checkbox"/> j) right front caster |   |
| <input type="checkbox"/> k) left front toe    | <input type="checkbox"/> l) right front toe    | <input type="checkbox"/> m) front total toe |

2. Place an "x" next to the driving condition, which might be present.

- |  |   |                                       |
|--|---|---------------------------------------|
| <input type="checkbox"/> a) pull left  | <input type="checkbox"/> b) pull right  | <input type="checkbox"/> c) wander    |
| <input type="checkbox"/> d) drift left | <input type="checkbox"/> e) drift right | <input type="checkbox"/> f) dog track |

3. The steering wheel is currently level. What will the steering wheel position look like when traveling a straight path?

- |   |  |                                   |
|---|--|-----------------------------------|
| <input type="checkbox"/> a) off-center left | <input type="checkbox"/> b) off-center right | <input type="checkbox"/> c) level |
|---|--|-----------------------------------|

## Alignment Display Interpretation #2

Vehicle Measurements and Adjustments			
Dodge : Caravan Minivan : 2001-05 : Front Wheel Drive			
Front	Left		Right
Camber	0.1°		-0.5°
Cross Camber		0.6°	
Caster	2.3°		2.3°
Cross Caster		0.0°	
SAI			
Toe	0.06°		0.06°
Total Toe		0.11°	
Rear	Left		Right
Camber	0.0°		-0.8°
Toe	0.00°		0.21°
Total Toe		0.21°	
Thrust Angle		-0.11°	

Complete the following worksheet based on the above measurements

1. Place an "x" next to any angle contributing to premature tire wear.

- |   |  |   |
|---|--|---|
| <input type="checkbox"/> a) left rear camber  | <input type="checkbox"/> b) right rear camber  | <input type="checkbox"/> c) thrust angle    |
| <input type="checkbox"/> d) left rear toe     | <input type="checkbox"/> e) right rear toe     | <input type="checkbox"/> f) rear total toe  |
| <input type="checkbox"/> g) Left front camber | <input type="checkbox"/> h) right front camber |   |
| <input type="checkbox"/> i) Left front caster | <input type="checkbox"/> j) right front caster |   |
| <input type="checkbox"/> k) left front toe    | <input type="checkbox"/> l) right front toe    | <input type="checkbox"/> m) front total toe |

2. Place an "x" next to the driving condition, which might be present.

- |  |   |                                       |
|--|---|---------------------------------------|
| <input type="checkbox"/> a) pull left  | <input type="checkbox"/> b) pull right  | <input type="checkbox"/> c) wander    |
| <input type="checkbox"/> d) drift left | <input type="checkbox"/> e) drift right | <input type="checkbox"/> f) dog track |

3. The steering wheel is currently level. What will the steering wheel position look like when traveling a straight path?

- |   |  |                                   |
|---|--|-----------------------------------|
| <input type="checkbox"/> a) off-center left | <input type="checkbox"/> b) off-center right | <input type="checkbox"/> c) level |
|---|--|-----------------------------------|



## Alignment Display Interpretation #3

Vehicle Measurements and Adjustments			
Ford : Thunderbird : 2002-04			
Front	Left		Right
Camber	0.1°		-0.5°
Cross Camber		0.6°	
Caster	2.3°		2.3°
Cross Caster		0.0°	
SAI			
Toe	0.20°		-0.09°
Total Toe		0.11°	
Rear	Left		Right
Camber	-0.9°		-0.8°
Toe	-0.13°		0.37°
Total Toe		0.24°	
Thrust Angle		-0.25°	

Complete the following worksheet based on the above measurements

1. Place an "x" next to any angle contributing to premature tire wear.

- |   |  |   |
|---|--|---|
| <input type="checkbox"/> a) left rear camber  | <input type="checkbox"/> b) right rear camber  | <input type="checkbox"/> c) thrust angle    |
| <input type="checkbox"/> d) left rear toe     | <input type="checkbox"/> e) right rear toe     | <input type="checkbox"/> f) rear total toe  |
| <input type="checkbox"/> g) Left front camber | <input type="checkbox"/> h) right front camber |   |
| <input type="checkbox"/> i) Left front caster | <input type="checkbox"/> j) right front caster |   |
| <input type="checkbox"/> k) left front toe    | <input type="checkbox"/> l) right front toe    | <input type="checkbox"/> m) front total toe |

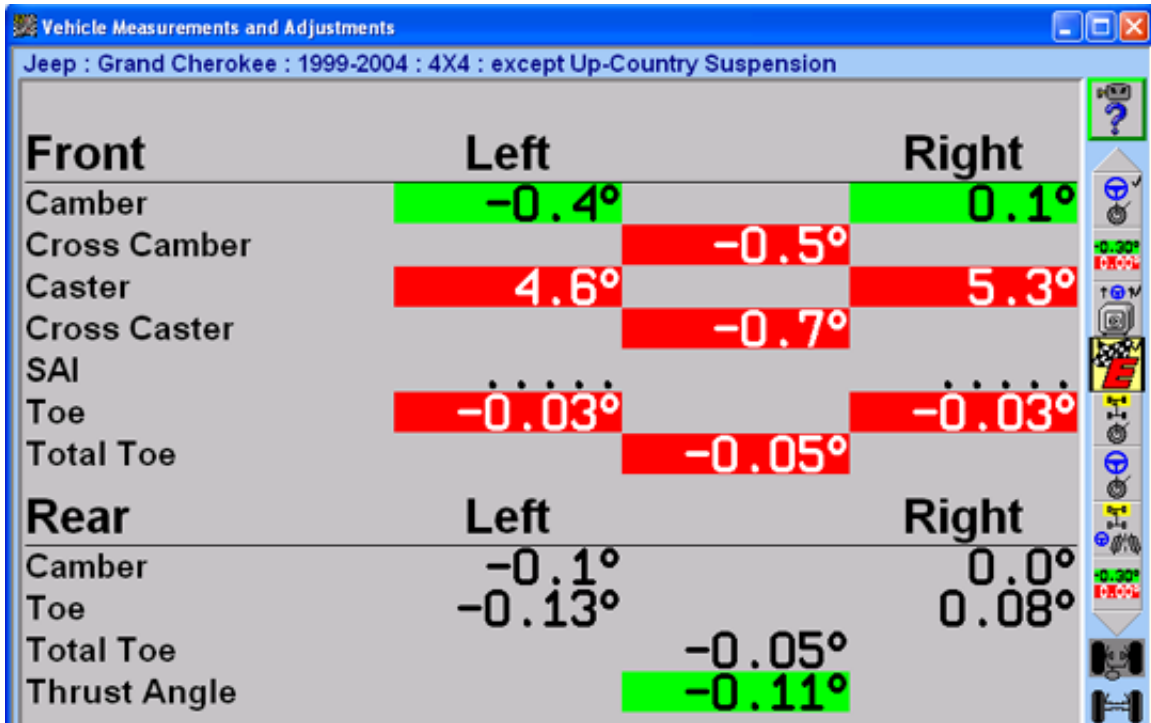
2. Place an "x" next to the driving condition, which might be present.

- |  |   |                                       |
|--|---|---------------------------------------|
| <input type="checkbox"/> a) pull left  | <input type="checkbox"/> b) pull right  | <input type="checkbox"/> c) wander    |
| <input type="checkbox"/> d) drift left | <input type="checkbox"/> e) drift right | <input type="checkbox"/> f) dog track |

3. The steering wheel is currently level. What will the steering wheel position look like when traveling a straight path?

- |   |  |                                   |
|---|--|-----------------------------------|
| <input type="checkbox"/> a) off-center left | <input type="checkbox"/> b) off-center right | <input type="checkbox"/> c) level |
|---|--|-----------------------------------|

## Alignment Display Interpretation #4



Complete the following worksheet based on the above measurements

1. Place an "x" next to any angle contributing to premature tire wear.

- |   |  |   |
|---|--|---|
| <input type="checkbox"/> a) left rear camber  | <input type="checkbox"/> b) right rear camber  | <input type="checkbox"/> c) thrust angle    |
| <input type="checkbox"/> d) left rear toe     | <input type="checkbox"/> e) right rear toe     | <input type="checkbox"/> f) rear total toe  |
| <input type="checkbox"/> g) Left front camber | <input type="checkbox"/> h) right front camber |   |
| <input type="checkbox"/> i) Left front caster | <input type="checkbox"/> j) right front caster |   |
| <input type="checkbox"/> k) left front toe    | <input type="checkbox"/> l) right front toe    | <input type="checkbox"/> m) front total toe |

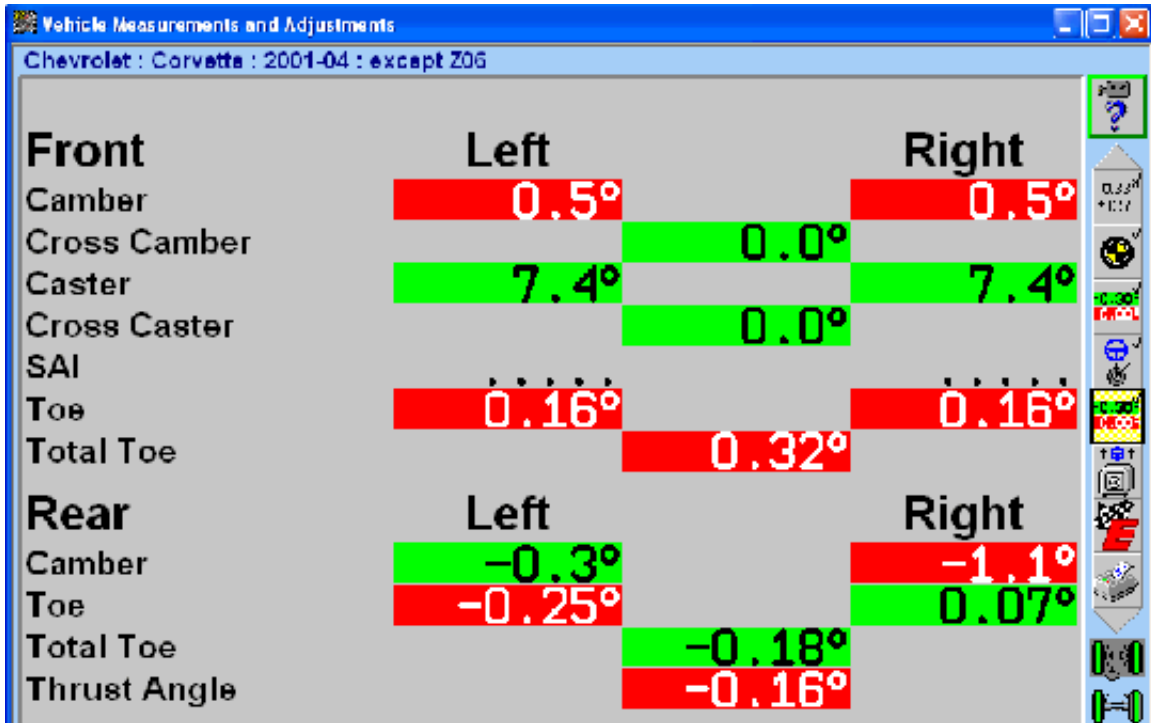
2. Place an "x" next to the driving condition, which might be present.

- |  |   |                                       |
|--|---|---------------------------------------|
| <input type="checkbox"/> a) pull left  | <input type="checkbox"/> b) pull right  | <input type="checkbox"/> c) wander    |
| <input type="checkbox"/> d) drift left | <input type="checkbox"/> e) drift right | <input type="checkbox"/> f) dog track |

3. The steering wheel is currently level. What will the steering wheel position look like when traveling a straight path?

- |   |  |                                   |
|---|--|-----------------------------------|
| <input type="checkbox"/> a) off-center left | <input type="checkbox"/> b) off-center right | <input type="checkbox"/> c) level |
|---|--|-----------------------------------|

## Alignment Display Interpretation #5



Complete the following worksheet based on the above measurements

1. Place an "x" next to any angle contributing to premature tire wear.

- |   |  |   |
|---|--|---|
| <input type="checkbox"/> a) left rear camber  | <input type="checkbox"/> b) right rear camber  | <input type="checkbox"/> c) thrust angle    |
| <input type="checkbox"/> d) left rear toe     | <input type="checkbox"/> e) right rear toe     | <input type="checkbox"/> f) rear total toe  |
| <input type="checkbox"/> g) Left front camber | <input type="checkbox"/> h) right front camber |   |
| <input type="checkbox"/> i) Left front caster | <input type="checkbox"/> j) right front caster |   |
| <input type="checkbox"/> k) left front toe    | <input type="checkbox"/> l) right front toe    | <input type="checkbox"/> m) front total toe |

2. Place an "x" next to the driving condition, which might be present.

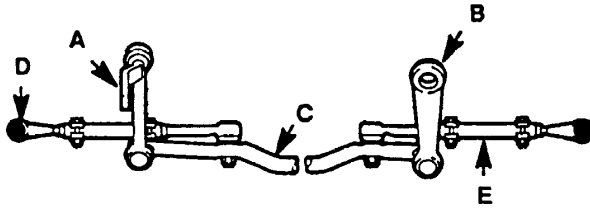
- |  |   |                                       |
|--|---|---------------------------------------|
| <input type="checkbox"/> a) pull left  | <input type="checkbox"/> b) pull right  | <input type="checkbox"/> c) wander    |
| <input type="checkbox"/> d) drift left | <input type="checkbox"/> e) drift right | <input type="checkbox"/> f) dog track |

3. The steering wheel is currently level. What will the steering wheel position look like when traveling a straight path?

- |   |  |                                   |
|---|--|-----------------------------------|
| <input type="checkbox"/> a) off-center left | <input type="checkbox"/> b) off-center right | <input type="checkbox"/> c) level |
|---|--|-----------------------------------|

# Homework #1

1. Identify the following steering linkage design and components:



- a. \_\_\_\_\_
- b. \_\_\_\_\_
- c. \_\_\_\_\_
- d. \_\_\_\_\_
- e. \_\_\_\_\_

Steering Linkage design \_\_\_\_\_

2. List four **suspension** designs you will work on frequently. (course book)

- a. \_\_\_\_\_
- b. \_\_\_\_\_
- c. \_\_\_\_\_
- d. \_\_\_\_\_

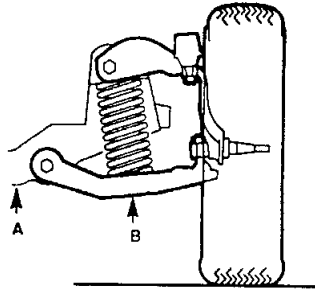
3. Indicate by numbering 1-6 a proper four-wheel alignment procedure:

- |                           |                          |
|---------------------------|--------------------------|
| _____ adjust front camber | _____ adjust front toe   |
| _____ vehicle inspection  | _____ adjust rear camber |
| _____ adjust front caster | _____ adjust rear toe    |

4. Indicate "Direct" or "Indirect" for each angle as relates to tire wear.

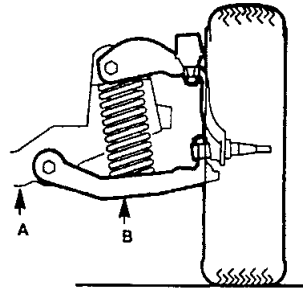
- |                       |                       |
|-----------------------|-----------------------|
| _____ a) Front camber | _____ e) Rear camber  |
| _____ b) Front caster | _____ f) Rear toe     |
| _____ c) Front toe    | _____ g) Thrust angle |

5. When checking for ball joint wear on a SLA (Short Long Arm) suspension, where should the jack be positioned? Look at your spec book for help!



Standard ball joint design?

- \_\_\_\_\_ a) Point A  
 \_\_\_\_\_ a) Point B  
 \_\_\_\_\_ c) Neither A or B



Wear indicator ball joint?

- \_\_\_\_\_ a) Point A  
 \_\_\_\_\_ a) Point B  
 \_\_\_\_\_ c) Neither A or B

6. Do the sensors have to be compensated before measurements are displayed?

- \_\_\_\_\_ a) Yes  
 \_\_\_\_\_ b) No

7. Indicate if the following angles could be the cause for a vehicle to pull. Y or N

- |                       |                       |
|-----------------------|-----------------------|
| _____ a) Front camber | _____ e) Rear camber  |
| _____ b) Front caster | _____ f) Rear toe     |
| _____ c) front toe    | _____ g) Thrust angle |

8. Why do alignment angles change as front springs sag?

9. Which of the four steering systems only offers a total toe adjustment?

10. What is meant by the term "Dry Park" inspection?

## Homework #2

1. List three reasons for a vehicle to pull, which are not related to camber or caster.
  - a. \_\_\_\_\_
  - b. \_\_\_\_\_
  - c. \_\_\_\_\_
  
2. List four common wheel alignment adjustment methods
  - a. \_\_\_\_\_
  - b. \_\_\_\_\_
  - c. \_\_\_\_\_
  - d. \_\_\_\_\_
  
3. Why is camber considered a direct tire wear angle?
  
  
4. List three methods a slotted upper control arm can be adjusted.
  - a. \_\_\_\_\_
  - b. \_\_\_\_\_
  - c. \_\_\_\_\_
  
5. Does a thrust condition exist if a vehicle has  $-0.45^\circ$  toe-out on the left rear wheel and  $+0.50^\circ$  toe-in on the right rear wheel? Draw a picture if needed

6. Using your vehicle specification book, give the specifications for a 2006 Ford Taurus. What front and rear adjustment methods are used?

	Preferred specification	tolerance
Front caster		
Front camber		
Front toe		
Rear camber		
Rear total toe		
Rear Thrust Angle		

Adjustable angles:

7. What do the terms “inboard” and “outboard” mean when referring to a shimmed control arm?
8. How do you access the front shim program and what preliminary steps must be taken to insure accuracy?
9. Camber and caster are excessively positive and the adjustment is moving a slotted upper control arm. Which end of the control arm is adjusted first and why?
10. Why is it preferred to measure caster by steering the wheels using the vehicle's steering wheel instead of manually steering the tires?

